

w/let



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3303-02-3

Job Sheet 179430



Part No: RBE350A93-3303-02-3

Job Qty: 20 ea

Part Name: Extractor



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Waterjet2		20 18/07/24
100	Waterjet	20 pcs	7/23/18	7/23/18	0.25	2.50	Waterjet 2 OMAX		20 18/07/24
110	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Waterjet-4		20 18/07/24
120	Mori Seiki	20 pcs	7/23/18	7/23/18	1.00	5.00	MORI NV5000-1		J.C. 18-09-13
130	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-5		20 18-09-13
140	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-5		20 18-09-13
170	Outsource	20 pcs	7/23/18	7/23/18			GRO002-VCSEP 1 / 10		20 18-09-13
180	Packaging	20 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		20 18-09-13
190	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC6		20 18-09-13
200	Packaging	20 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-2		20 18-09-13
210	QC21-SA	20 Ea	7/23/18	7/23/18	0.00	0.00	QC21		20 18-09-13

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FB740 FOLIO REV: DWG REV: 2-Deburr
 170 - Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 180 - Receive
 200 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000	6.4600 ft (.323 ea)	90-Start up Operation	5026 016 5037947

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018B1.000X03.000	6	13	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 8:42 AM dart.logan.david



Container No: S096424



Part: RBE350A93 - 3303 - 02 - 3

Job No: 179430

Serial No/Batch: S096424

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/25/18

SAC
BC

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

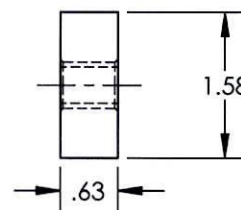
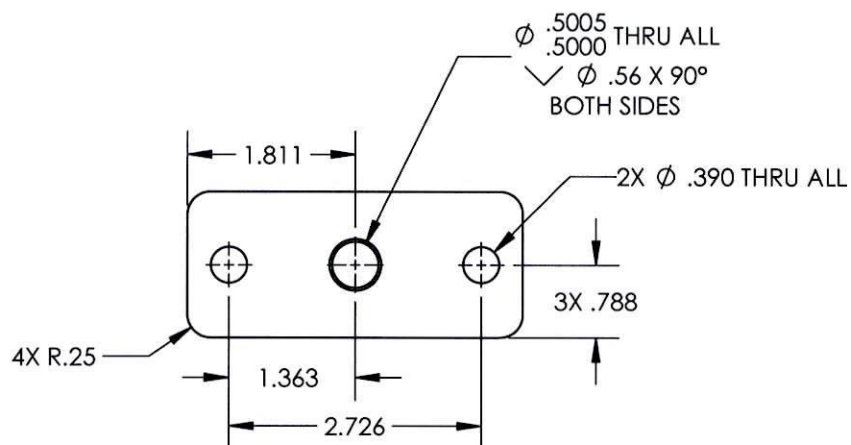
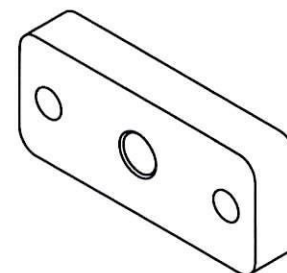
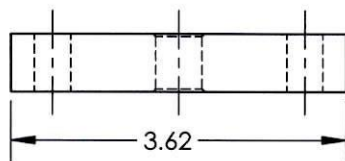
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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OTHER :																																																																									

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
3		-3 CH'D DIMS WAS Ø.500 IS LIMITS Ø.5000 - .5005, WAS .630 IS (.625).	3/13/2014	DPD	GE
4	15-0132	-3 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC	JAG



(-3)
EXTRACTOR

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-3	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX $\pm$.005 FRACTIONS $\pm$ 1/8	HEAT
.XX $\pm$.01 ANGLES $\pm$.5°	FINISH BLACK OXIDE
.X $\pm$.1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008
SHEET 3 OF 5	



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att

Shipment No: 24035
Shipment Date: 14-Sep-2018
Ship Via: Pick Up
Order Number: 3026
Order Date: 09/13/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041012
Terms: ?

----- Quantity -----							Job	
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1	0	0	LOT	BLACK OXIDE TREATMENT BLACK OXIDE		3026-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.